



OFFER DETAILS

Stock-No. 03404

Type of machine	Gear Hobbing Machine - Vertical
Make	GLEASON- PFAUTER
Type	P 2400/2800
Year of manufacture	2007
Type of control	CNC
Control name	Siemens Sinumerik 840 D
Location	ex works North Rhine-Westfalia
Country of origin	Deutschland
Delivery time	to be agreed upon
Freight basis	ex works
Price	on request

TECHNICAL DETAILS

max. workpiece diameter	2800 mm
workpiece diameter nominal	2400 mm
max. module	30 mm
control	Siemens Sinumerik 840 D
Minimal workpiece - internal diameter	630 mm
Maximum workpiece outer diameter	3800 mm
Maximum workpiece tooth width	600 mm
max. rim strength	50 mm
Maximum permissible head circle diameter	440 mm
Hob/disc cutters - Maximum length	90 mm
Milling arbour diameter	80 mm
milling head -swivable	+15/-15 Grad
workpiece table outer diameter	2500 mm
Workpiece table bore	800 mm
Workpiece table - Maximum permissible load	400 kN
Rapid traverse on the X and Y axes	3000 mm/min
rapid travel z-axis	4000 mm/min
Workpiece table speed	0-4 U/min
Tools speed	18-180 U/min
Cutter arbor cone	HSK-B160
weight of the machine ca.	57 t
dimensions of the machine ca.	10,7 x 8,1 x 4,85 m
total connected load	100 kVA

ADDITIONAL INFORMATION

Gear Hobbing Machine - Vertical
GLEASON- PFAUTER
P 2400/2800



Equipment/Accessories:

- IFK2 internal milling head
- Milling spindle with spacer discs
- Chip conveyor
- Oil mist extraction
- Wet and dry machining possible
- 2 chip conveyors
- Technical documentation

LINK TO OFFER

<https://maszyny-uzywane.eurotec.pl/details-en/machine/1083-03404.html>

Offer subject of alterations (prior sales and errors excepted)